

# VALIDATION SUPPORT & SERVICES

**F**LEXIBILITY

**L**ATITUDE

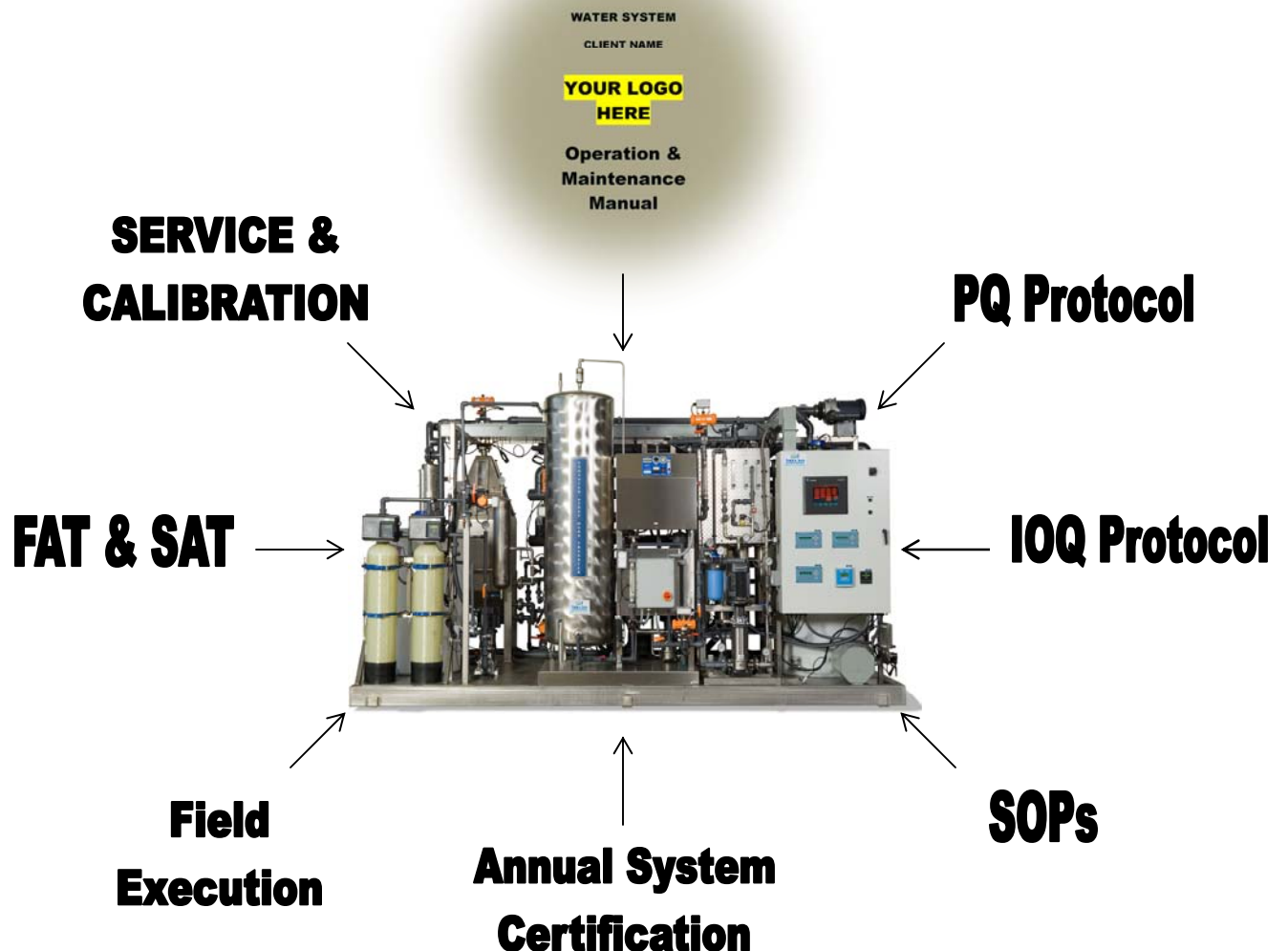
**E**NGINEERING

**E**XECUTION

**E**XCELLENCE

*Process Water Systems designed with  
ultimate **FLEXIBILITY** in mind.*

**Comprehensive Validation  
Documentation & Field Execution  
by a group in the systems business.**

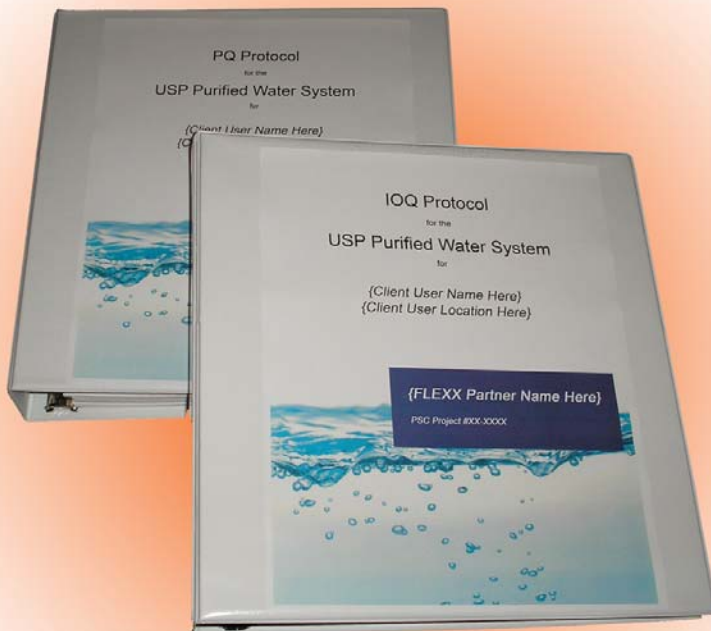


**FLEXX Network Validation Support & Services (FLEXX-VSS)** have been developed to aid the Client in the validation process of Water Purification System, and incorporation into the Client's Validation Master Plan. FLEXX-VSS is flexible and offers numerous levels of expertise based on Client resources, requirements, demands and desires.

We assure that Client expectations of our Documentation & Services are consistent with industry standards:

- Validation Practices based on ISPE Baseline Series Guidelines, GAMP 5, FDA CFR.
- Validation Practices outlined in detail and defined in the FLEXX Network VSS document.

## PSC VALIDATION SUPPORT ENCOMPASSES A VARIETY OF DISCIPLINES:



Compliance with Regulations through Commissioning & Qualification:

- ⇒ Mechanical Engineering
- ⇒ Electrical Engineering & Programming
- ⇒ Documentation & Drawings
- ⇒ Field Execution
- ⇒ Certification Reports

## DOCUMENTATION DESCRIPTION:

- Factory Acceptance Test (FAT) written & performed at manufacturing Facility.
- Site Acceptance Test (SAT) written & performed On-Site at Client's location.
- Installation & Operational Qualification (IOQ) Protocol.
  - ⇒ Execution of IOQ Protocol proves system was installed & operates as designed.
- Performance Qualification (PQ) Protocol.
  - ⇒ Execution of PQ Protocol proves system design provides water quality demanded by Client.
- Standard Operating Procedures (SOPs).
  - ⇒ Allows Client to Operate, Maintain & Monitor the system effectively to ensure water quality is consistent.
- Annual Certification & Qualification Reports.
  - ⇒ Execution of PQ Protocol proves system design provides water quality demanded by Client.
- Ability to provide a variety Design Documentation (such as URS, FDS, DDS, PDS).

## EXECUTION DESCRIPTION:

PSC performs on-site visits to assist in Validation Activities on a global scale. PSC approaches each job with flexibility, adjusting to meet individual Client's schedule & demands. Problems encountered in the Validation process are quickly resolved; PSC has a versatile staff ready if engineering or programming changes are required to satisfy the Client's expectations at any stage of Validation/Qualification.